ET Summit 2024

Presented by





Journey To Net Zero

Strategies for a Sustainable Future

Karin Perissinotto, LEED AP BD+C, WELL AP
Sustainability Manager

CalPortland





Company Background

- Founded in 1891 in Los Angeles, CA
- Largest building materials company producing cement and construction material products in the western United States
- 3000+ employees 150 facilities

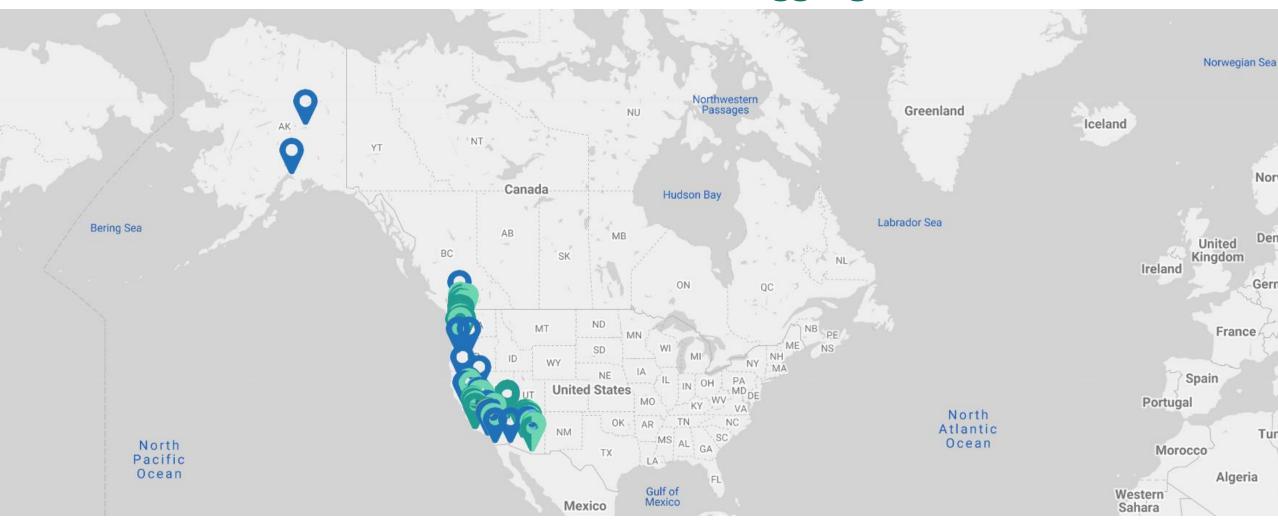








CalPortland Cement, Concrete, Aggregate Facilities





A History of **Sustainable Practices**



PARTNER OF THE YEARSustained Excellence













Energy Management

- ENERGY STAR Partner since 1996
- Implemented company-wide energy management program in 2003
- Improved energy intensity by 17.5% since 2003, avoiding 4.2 million metric tons of CO₂, which equates to removing nearly one million gasoline powered cars from the road annually
- Since 2006, consumed over 480 million kWh of zero emission wind energy from on-site wind turbines, avoiding over 350,000 tons of CO₂ or removing 74,310 cars from the road for one year
- ENERGY STAR Partner of the Year Award for Energy Management for 20 consecutive years







Mojave Cement Plant 24 MW Wind Turbine Electrical Generation



ET Summit 2024









Mobile Fleet Natural Gas Conversion

- Replaced 118 diesel ready mix trucks with new near zero emission CNG trucks
- Received \$11.8 million grant
- Purchased 24 new CNG cement hauler trucks
- Constructed 3 new CNG stations
- Trucks use Renewable Natural Gas (RNG)
 - Landfill, dairy, organic waste, wastewater treatment by product
- Carbon intensity is less than half of diesel
- Low NOx, low particulate, reduced GHG
- Save over \$1 million/year vs. diesel



SUSTAINABLILITY IMPACT OF RNG vs DIESEL





A CALPORTLAND® Company

READY MIX FLEET PROJECT

- 118 Diesel Ready Mix Trucks Switching to Redeem[™] Renewable CNG
- 800,000 CNG Gallons Consumed by New Fleet

7,435 METRIC TONS

Total green house emissions reduced per year by switching to Redeem[™] renewable natural gas fuel.

THAT'S LIKE:



190,354

TREES



1.569

CARS OFF THE ROAD



2,665

TONS OF WASTE RECYCLED INSTEAD OF LANDFILLED



Conservation Initiatives

- How can we put nature "to work" for climate?
- Corporate lands can be a part of the solution
- Nature based Solutions (NbS) to address climate change
- Installing projects to enhance biodiversity conservation, improve habitat for local species, sequester carbon, and protect lands and livelihoods
- Wildlife Habitat Council member

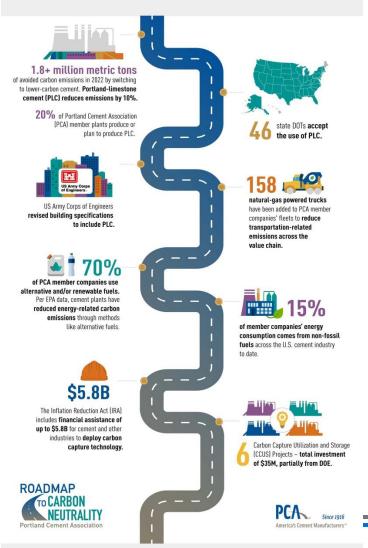


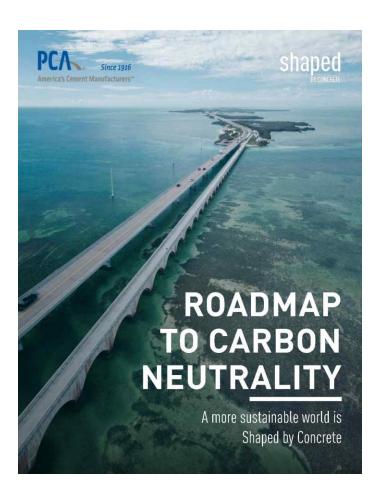




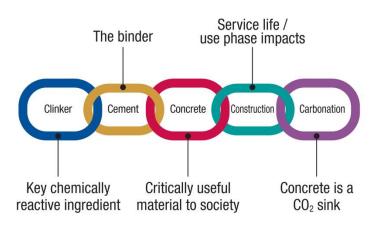


HOW AMERICA'S CEMENT INDUSTRY IS CUTTING EMISSIONS





A Sustainable Future





Thank you!

Karin Perissinotto, LEED AP BD+C, WELL AP Sustainability Manager kperissinott@calportland.com

